

Ground Fixed Coronation Drums Page 1 of 2



Components:



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M10x50 Security Screw



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M10x50x3 Square washer



PU 200 Mount

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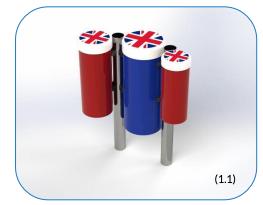
PU 250 Mount

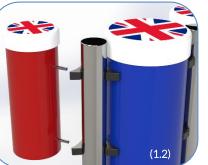
Thread Lock Solution Required (Not Supplied)

Metric Conversion: 300mm/11 13/16" 350mm/13 3/4" 850mm/33" 1.5m/59"



Installation Instructions

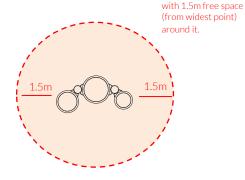


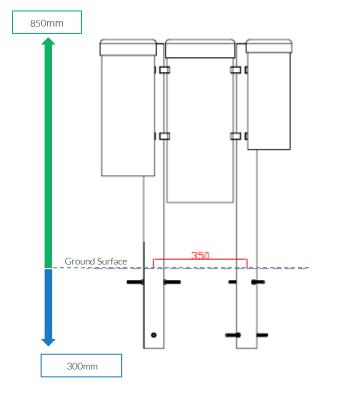




- **1**. Prepare flat, non-abrasive surface for assembly.
- 2. Attach the steel posts to either side of the large drum with M10x50mm security screws, square washers and PU mounts. (1.2)
- **3**. Attach small and medium drums to the right and left posts respectively using the same fixing method **(1.1)**
- 4. Insert M10x200mm studs into ground fixings holes and secure evenly in place with M10 hex nuts. (1.3)
- 5. Excavate two holes for the frame 250mm diameter, tapering down to 350mm, 450 deep, centres 350mm apart, in desired location upon decision from customer.
- **6**. Fill bottom 50mm of hole with compressed aggregate.
- 7. Locate (lower) frame into holes making sure the posts are straight and upright. The bolt and barrel nut heads need to remain above ground for instrument maintenance.

8. Fill holes using rapid hardening concrete. Be sure to compact concrete around posts and leave to dry according to manufactures guidelines.







Ground Fix Components:







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Components:



M10x200 Bolt



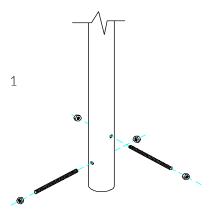
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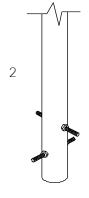
M10 Nut

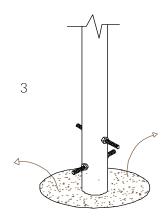
Metric Conversion: 50mm/ 2" 250mm/ 10" 350mm/ 14" 400mm/ 16" 450mm/ 18"



Ground Fix Post Installation







Insert M10x 200 Threaded bar into pre drilled holes in Ground Fixing Post

concrete)

300mm min depth

Fix M10x 200 Threaded bar in place using M10 Nuts

Excavate a hole with a 250mm diameter tapering down to 350mm diameter and 350mm depth

